SAFEGUARDS AND PRECAUTIONS

Diode Laser
Max. output power: <1 milliwatt
Wavelength: 650 nanometers (visible light)
Min. divergence: 1.0 milliradian
Output: Continuous (CW)
Laser hazard classification: Class 2

Laser hazards
• **Eye injury from beam** - Do not look into the direct or reflected beam; can cause eye injury up to 25 ft (7.5 m) away.

• **Visual interference (glare) with pilots and drivers** - Interferes with vision up to 525 ft (160 m) away. Can be a distraction up to 1 mile (1.6 km) away. **NEVER point any laser towards aircraft or vehicles; it is unsafe and illegal.**

Safe use guidance
Class 2 lasers are considered safe for accidental eye exposure. Do not look or stare into beam. Do not aim at aircraft. **This is not a toy.** Always supervise children.

Manufacturer:
Monarch Instrument
15 Columbia Drive
Amherst, NH 03031 USA
Country of Origin: USA
Contact info: www.monarchinstrument.com

⚠️ Read and follow all instructions in this manual carefully, and retain this manual for future reference.

Do not use this instrument in any manner inconsistent with these operating instructions or under any conditions that exceed the environmental specifications stated.

This instrument is not user serviceable. For technical assistance, contact the sales organization from which you purchased the product.

In order to comply with EU Directive 2002/96/EC on Waste Electrical and Electronic Equipment (WEEE): This product may contain material which could be hazardous to human health and the environment. DO NOT DISPOSE of this product as unsorted municipal waste. This product needs to be RECYCLED in accordance with local regulations, contact your local authorities for more information. This product may be returnable to your distributor for recycling - contact the distributor for details.

Monarch Instrument’s Limited Warranty applies. See www.monarchinstrument.com for details.

Warranty Registration and Extended Warranty coverage available online at www.monarchinstrument.com.
# TABLE OF CONTENTS

1.0 OVERVIEW .................................................................................................................. 1
2.0 FEATURE LOCATIONS ................................................................................................. 1
3.0 LCD DISPLAY SYMBOLS .............................................................................................. 2
4.0 INPUT / OUTPUT .......................................................................................................... 7
5.0 PREPARATION FOR MEASUREMENT ........................................................................... 8
   5.1 Non-Contact Preparation ......................................................................................... 8
   5.2 Direct Contact Preparation .................................................................................... 8
   5.3 Connecting External Sensors .................................................................................. 9
6.0 TAKING MEASUREMENTS ........................................................................................... 10
   6.1 Non-Contact Measurements ................................................................................ 10
   6.2 Direct Contact Measurements .............................................................................. 10
7.0 TACHometer Mode ...................................................................................................... 11
   7.1 TACHometer Setup .............................................................................................. 11
   7.2 TACHometer Operation ....................................................................................... 13
8.0 RATE Mode .................................................................................................................. 13
   8.1 RATE Setup .......................................................................................................... 14
   8.2 RATE Operation .................................................................................................. 16
9.0 TOTALizer Mode .......................................................................................................... 17
   9.1 TOTALizer Setup .................................................................................................. 17
   9.2 TOTALizer Operation ........................................................................................... 20
10.0 TIMER Mode .............................................................................................................. 21
   10.1 TIMER Setup ..................................................................................................... 21
   10.2 TIMER Operation .............................................................................................. 22
11.0 BATTERIES ................................................................................................................ 23
12.0 SPECIFICATIONS ..................................................................................................... 23
13.0 CLEANING .................................................................................................................. 24
14.0 OPTIONS /ACCESSORIES ....................................................................................... 24
1.0 OVERVIEW

The Pocket Laser Tach 200 is a multifunction Tachometer, Ratemeter, Totalizer and Timer. It is programmable to read in English or Metric units. An input socket accepts remote sensing devices and an output socket allows for pulse output to external indicating devices. The PLT200 can be tripod mounted and “Locked-On” for accurate and continuous operation. This tachometer also stores minimum, maximum and last measurement in memory.

2.0 FEATURE LOCATIONS

![Diagram of Pocket Laser Tach 200]

- Min / Scroll Down arrow
- Start / Reset button
- Max / Scroll Up arrow
- LCD display
- Menu / Select and Lock-on button
- Tripod mounting bushing (underside)
- Belt clip
- Input socket
- Output socket
- Battery compartment

AVOID EXPOSURE - LASER BEAM IS Emitted FROM THIS APERTURE
3.0 LCD DISPLAY SYMBOLS

- **On Target Indicator.** Blinks on whenever there is an input signal. Will appear to be solid on at higher frequencies.

- **Low Battery icon.** Indicates that the batteries are low and need to be replaced.

- **Times Ten icon.** Indicates that the value shown is ten times that which is displayed.

- **Laser Indicator.** Red laser is on when this indicator is illuminated.

- **Lock icon.** Indicates that the unit is “Locked” on and making continuous measurements (Lock mode).
**4.0 INPUT / OUTPUT**

**Input:** Accepts remote sensor or Remote Contact Assembly (RCA). 1/8" (3.5mm) stereo phone plug.

**Output:** 1 pulse per revolution TTL output on internal operation. Pulse repeater with external sensors. 1/8” (3.5mm) mono phone plug.

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**Input Connector Detail (Stereo plug):**

- **Signal Input**
- **+3V Out to Sensor**
- **Common (GND)**

**Output Connector Detail (Mono plug):**

- **Pulse Output**
- **Common (GND)**
- **Pulse Output**
5.0 PREPARATION FOR MEASUREMENT

5.1 Non-Contact Preparation

For Internal operation (Red laser) or External operation using optional Remote Optical Sensor (ROS-Red LED).

1. Clean Shaft
2. Apply 1/2” square T-5 Reflective tape

For Small Shafts:
As small as 1/8” wide on side or radius edge

5.2 Direct Contact Preparation

For External operation ONLY using optional Remote Contact Assembly (RCA).

Select and install contact option:

1. Contact Tip (Convex tip shown. Use Concave tip for small shafts.)

Align flats
5.3 Connecting External Sensors

2. 10 cm Wheel

- Tighten screw securely into flat on shaft.

OR

3. 12 inch Wheel

- Install with pin in shaft fully seated in slot. Tighten screw.

Remote Contact Assembly (RCA)
(shown with optional 12 inch wheel)

Remote Optical Sensor (ROS-P)

Infrared Sensor (IRS-P)

Magnetic Sensor with Amplifier (MT-190P)
6.0 TAKING MEASUREMENTS

6.1 Non-Contact Measurements

Hand-held OR External Sensor (ROS shown)

6.2 Direct Contact Measurements

Rotational (Use concave tip for small shafts) Linear

from PLT200 from PLT200

to RCA

WARNING: Making measurements in direct contact with rotating equipment can be dangerous. Keep all loose clothing and hair away from exposed moving machinery. Keep the hand holding the instrument well behind the back end of the Remote Contact Assembly. Properly replace all machinery guards after completing measurement. Do not use for rotation greater than 20,000 RPM.
7.0 TACHometer Mode

Tachometer measures speed or linear rate with respect to time. Time intervals are seconds, minutes, or hours. Rotational speed can be measured in Revolutions (Revs) per second, per minute, or per hour. The most common measurement is RPM or Revs per minute using the optical tachometer mode.

7.1 TACHometer Setup

1. Turn Power ON

   1a. To toggle Lock On/Off

2. Enter Setup

3. Enter selection of Mode

4. Select TACH Mode OR Repeat until TACH displayed

5. Save and advance
6. Enter selection of Units

7. Select Units

8. Save and advance

9. Enter selection of number of decimal places

10. Select decimal places

11. Save and advance

12. Exit Setup – Ready to measure

DONE, then Units selected

Unit will remember these settings (including lock on/off) even if turned off and back on.
7.2 TACHometer Operation

Measure

OR

Press and hold

Lock on

Recall Max

Max Speed

Recall Min

Min Speed

If unit Locked
on:

Resets Max/Min

Power OFF

OR Automatic after 90 seconds

if unit not Locked on

8.0 RATE Mode

Measurement of units in addition to Revs requires the attachment of the Remote Contact Assembly and tips/wheels. With this attachment, the unit can measure RATE inputs-revs, inches, feet, yards, centimeters and meters either per second, per minute or per hour, as well as miles per hour.

NOTE: External Remote Contact Assembly (RCA) must be inserted into input socket.
8.1 RATE Setup

1. Turn Power ON

   1a. To toggle Lock On/Off

    Press and Hold

2. Enter Setup

3. Enter selection of Mode

4. Select RATE Mode

   OR

   Toggles between RATE and TOTAL. Select RATE.

5. Save and advance

6. Enter selection of Units

   Rotational: CRPS, CRPM or CRPH

   Linear: IPS, IPM, IPH, FT/S, FT/M, FT/H, YPS, YPM, YPH, MPH, CM/S, CM/M, CM/H, M/SEC, M/MIN, M/H
RATE Setup (continued):

7. Select Units OR Repeat until desired Units displayed

8. Save and advance

Only for Linear Units:

8a. Enter selection of Wheel

8b. Select Wheel

8c. Save and Advance

9. Enter selection of number of decimal places

10. Select decimal places

11. Save and advance

Non-linear Units:

Linear Units:

OR Repeat until desired decimal places displayed
12. Exit Setup – Ready to measure

Unit will remember these settings (including lock on/off) even if turned off and back on.

8.2 RATE Operation

Measure

OR

Press and hold Lock on

Recall Max

Max Speed

Recall Min

Min Speed

If unit Locked on:

Resets Max/Min

Power Off

OR Automatic after 90 seconds if unit not Locked on
9.0 TOTALizer Mode

Totalizer accumulates input on an ongoing basis. In the simplest form the unit acts as an optical counter, incrementing the display each time an input pulse is sensed. Using the Remote Contact Assembly with various tips and wheels, the unit can totalize in revs, inches, feet, yards, centimeters, and meters.

9.1 TOTALizer Setup

1. Turn Power ON

   Internal optics or External optical sensor (i.e. ROS):
   Last Units selected

1a. To toggle Lock On/Off

   Press and Hold

   Locked On

2. Enter Setup

3. Enter selection of Mode

4. Select TOTAL Mode OR Repeat until TOTAL displayed.

   Last Mode selected is displayed

   External Remote Contact Assembly:
   EXTRN, then scrolling message, then last Units selected

   Different messages displayed for Internal or External operation.
5. Save and advance

6. Enter selection of Units

   Different options displayed for Internal or External operation.

   Internal or External ROS:

   External Remote Contact Assembly:

   Rotational: REV

   Linear: INCH, FEET, YARDS, CM, METER

7. Select Units OR Repeat until desired Units displayed

8. Save and advance

   Only for Linear Units:

   8a. Enter selection of Wheel

   8b. Select Wheel

   8c. Save and Advance

   Last Wheel selected is displayed

   Toggles between 10CM and 12IN

   Last Wheel selected is displayed
TOTALizer Setup (continued):

9. Enter selection of number of decimal places

10. Select decimal places OR Repeat until desired decimal places displayed

11. Save and advance

12. Exit Setup – Ready to measure

Unit will remember these settings (including lock on/off) even if turned off and back on.
9.2 TOTALizer Operation

Measure: OR  
- Press and hold  
- Lock on

Recall Max or Min: 
- Max or Min Speed (in last selected Tach or Rate mode units)

Recall Time in seconds: 
- Shows time in seconds from when the Start / Reset button is pressed until the last input signal measured.

If unit is Locked on: 
- Resets Max/Min, Total and Measurement Time

Power Off: OR  
- Automatic after 90 seconds if unit not Locked on

NOTE: Pressing once before 90 seconds will keep measurements in memory and the display turned on longer.
10.0 TIMER Mode

Accumulates time in minutes, seconds, and tenths of a second. There are two modes of operation. The Manual mode operates like a stopwatch, the timing period being started and stopped by the user. The Auto mode can be stopped and started by the user or a piece of reflective tape on objects. The user can freeze the display-and view/record a LAP time-at any time without affecting the count.

10.1 TIMER Setup

1. Turn Power ON

1a. To toggle Lock On/Off

Press and Hold

Last Units selected are displayed

Locked On

2. Enter Setup Mode

3. Enter selection of Mode

Last Mode selected is displayed

4. Select TIMER Mode

OR

Repeat until TIMER displayed

5. Save and advance
6. Enter selection of Timer function

7. Select Timer function

8. Save and advance

9. Exit Setup – Ready to measure

Unit will remember these settings (including lock on/off) even if turned off and back on.

10.2 TIMER Operation

Measure:

Manual

Each press toggles Start and Stop

Auto

OR

Start and Stop triggered by external remote optical sensor (ROS) or internal optics

Reset

With Timer stopped - Resets time to 00:00.0
**11.0 BATTERIES**

When displayed, replace batteries.

Remove battery cover

Install two 1.5V “AA” alkaline batteries

NOTE: Both batteries face the same direction.
12.0 PLT200 SPECIFICATIONS

Laser Specifications:

Classification: Class 2 (per IEC 60825-1:2014) This product complies with IEC60825-1 Ed.3 and 21 CFR 1040.10 and 1040.11 except for deviations pursuant to Laser Notice No. 50 of June 2007.

Maximum Laser Output: <1mW
Pulse Duration: Continuous
Laser Wavelength: 650 nm
Beam Divergence: > 1.0 mrad
Beam Diameter: 4 x 7 mm typical at 2 meters
Laser Diode Life: 8,000 operating hours MTBF (1 year warranty)

Non-Contact Specifications:

Ranges: RPM 5 – 200,000
        RPS 0.084 – 3,333.3
        RPH 300-999,990

Resolution: Fixed: 1 (10 above 99,999)
             Auto-ranging: 0.001 to 1.0 (10 above 99,999)

Accuracy: ±0.01% of reading or resolution limit

Operating Range: up to 25 feet (7.62 m) or up to 70 degrees off perpendicular to T-5 tape target

Contact Specifications using optional Remote Contact Assembly:

Range: Contact Tips: 0.5 to 20,000 RPM
       10 cm / 12-inch Wheel: 0.5 to 12,000 RPM

Resolution: Fixed: 1 (10 above 99,999)
           Auto-ranging: 0.001 to 1.0 (10 above 99,999)
Contact Specifications (continued):

**Accuracy:**
- Revs: ±0.05% of reading (RPM) or resolution limit (with no slippage)
- Linear: ±0.5% of reading or resolution limit (with no slippage)

**Contact Measurements Ranges:**

**TACHOMETER:**
- Revolutions per Minute (RPM) 0.5 to 20,000 RPM
- Revolutions per Second (RPS) 0.0833 to 333.33 RPS
- Revolution per Hour (RPH) 30 to 999,990 RPH

**RATES:**
- Inches per Second
  - 10 cm: 0.033 to 1312.3 IPS
  - 12 in: 0.100 to 2,400.0 IPS
- Inches per Minute
  - 10 cm: 1.969 to 78,740 IPM
  - 12 in: 6.000 to 144,000 IPM
- Inches per Hour
  - 10 cm: 118.11 to 999,990 IPH
  - 12 in: 360.00 to 999,990 IPH
- Feet per Second
  - 10 cm: 0.003 to 109.36 FT/S
  - 12 in: 0.009 to 200.00 FT/S
- Feet per Minute
  - 10 cm: 0.164 to 6,561.7 FT/M
  - 12 in: 0.500 to 12,000 FT/M
- Feet per Hour
  - 10 cm: 9.843 to 393,700 FT/H
  - 12 in: 30.000 to 720,000 FT/H
- Yards per Second
  - 10 cm: 0.001 to 36.453 YPS
  - 12 in: 0.003 to 66.667 YPS
- Yards per Minute
  - 10 cm: 0.055 to 2,187.2 YPM
  - 12 in: 0.167 to 4,000.0 YPM
<table>
<thead>
<tr>
<th>Rate Type</th>
<th>10 cm Range</th>
<th>12 in Range</th>
</tr>
</thead>
<tbody>
<tr>
<td>Yards per Hour</td>
<td>3.281 to 131,233 YPH</td>
<td>10.000 to 240,000 YPH</td>
</tr>
<tr>
<td>Miles per Hour</td>
<td>0.002 to 74.564 MPH</td>
<td>0.006 to 136.36 MPH</td>
</tr>
<tr>
<td>Centimeters per Second</td>
<td>0.084 to 3,333.3 CM/S</td>
<td>0.21 to 3,048.0 CM/S</td>
</tr>
<tr>
<td>Centimeters per Minute</td>
<td>5.000 to 200,000 CM/M</td>
<td>15.240 to 365,760 CM/M</td>
</tr>
<tr>
<td>Centimeters per Hour</td>
<td>300.00 to 999,990 CM/H</td>
<td>914.40 to 999,990 CM/H</td>
</tr>
<tr>
<td>Meters per Second</td>
<td>0.001 to 33.333 M/SEC</td>
<td>0.003 to 60.960 M/SEC</td>
</tr>
<tr>
<td>Meters per Minute</td>
<td>0.050 to 2,000.0 M/MIN</td>
<td>0.153 to 3,657.6 M/MIN</td>
</tr>
<tr>
<td>Meters per Hour</td>
<td>3.000 to 120,000 M/H</td>
<td>9.144 to 219,460 M/H</td>
</tr>
</tbody>
</table>

**TOTALIZER:**
- Counts: 0 to 999,999
- Scale Totals in Inches, Feet, Yards, Centimeters or Meters
- Input: Internal or External optics or linear contact wheel

**Timer Specifications:**
- Minutes:Seconds.Tenths to 99:59.9
- **Accuracy:** ±0.2 second
- **Resolution:** 0.1 second
Display: Dual LCD Display (5-digit upper/scrolling, 5-digit alphanumeric lower display)

Batteries: 2 “AA” 1.5 V (DC) alkaline included
(Note: Batteries are NOT rechargeable.)

Battery Life: 30 hours continuous typical with batteries provided

External Input:

Absolute max: -0.3 V to 5 V (DC)

Minimum: low below 1.2 V and high above 2 V (TTL compatible)

Edge: Triggers on Positive edge

Power Out: 3.0 V nominal, approx. 2.8 V @ 20 mA max

Pulse Output: 0 V to 3.3 V (DC) pulse
Same shape as External Input signal or high when internal optics sees a reflection

Dimensions: 6.92” (17.58 cm) H x 2.4” (6.10 cm) W x 1.6” (4.06 cm) D

Weight: Approx. 7 oz. (210 g)

This product is designed to be safe for indoor use under the following conditions (per IEC61010-1).

Installation Category II per IEC 664

Pollution Degree Level II per IEC 664

Temperature: 40 °F to 105 °F (5 °C to 40 °C)

Humidity: Maximum relative humidity of 80% for temperatures up to 88 °F (31 °C) decreasing linearly to 50% relative humidity at 100 °F (40 °C). Humidity non-condensing.

Specifications subject to change without notice.
### 13.0 CLEANING

To clean the instrument, wipe with a damp cloth using mild soapy solution.

### 14.0 OPTIONS / ACCESSORIES

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>T-5</td>
<td>Reflective Tape, 5 foot [1.5 m] roll, ½ inch [13 mm] wide</td>
</tr>
<tr>
<td>RCA</td>
<td>Remote Contact Assembly with 10 cm wheel, concave and convex tips</td>
</tr>
<tr>
<td>CTE</td>
<td>Concave/convex contact tips and 10 cm linear contact wheel</td>
</tr>
<tr>
<td>12 inch Wheel</td>
<td>12 inch circumference wheel for use with RCA</td>
</tr>
<tr>
<td>CA-4044-6</td>
<td>6 foot Input/Output cable, 1/8” mono phone plug to BNC connector</td>
</tr>
<tr>
<td>ROS-P</td>
<td>Remote Optical Sensor</td>
</tr>
<tr>
<td>ROS-P-25</td>
<td>Remote Optical Sensor with 25 foot cable</td>
</tr>
<tr>
<td>ROSM-5P</td>
<td>Remote Optical Sensor, modulated</td>
</tr>
<tr>
<td>MT-190-P</td>
<td>Amplified Magnetic Sensor</td>
</tr>
<tr>
<td>IRS-P</td>
<td>Infrared Sensor</td>
</tr>
<tr>
<td>EC-25P</td>
<td>25 foot extension cable for all sensors</td>
</tr>
<tr>
<td>CC-10</td>
<td>Padded Nylon Carrying Case</td>
</tr>
<tr>
<td>CC-11</td>
<td>Latching Carrying Case for Pocket Tach and accessories</td>
</tr>
<tr>
<td>CAL-N.I.S.T.</td>
<td>N.I.S.T. Traceable Certificate of Calibration</td>
</tr>
</tbody>
</table>
Check out some of our other product lines...

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